WHAT WE CLAIM IS:

1. In the method for the production of synthetic resin-bonded formed bodies using fabric inserts impregnated with a thermosetting binding agent or mixture, the improvement of the invention comprises adding at least one fatty acid amide and/or substituted fatty acid amide to the thermoplastic binding agent or mixture before the impregnation.
2. The method of claim 1 wherein the binding agent or mixture contains 1 to 15% by weight of fatty acid amides and/or substituted fatty acid amides.
3. The method of claim1 wherein ethylene bis-stearylamide is the fatty acid amide.
4. The method of claim 1 wherein the binding agent is a resin.
5. The method of claim 1 wherein the binding agent is a novolak or a mixture of novolak and a curing agent.
6. The method of claim 1 wherein the binding agent is a mixture of a resol and a novolak.
7. The method of claim 1 wherein the binding agent and fatty acid amides are used as a dispersion.
8. A fabric insert used for production of synthetic resin-bonded bodies comprising a fabric insert impregnated with a thermoplastic binding agent or mixture containing 1 to 15% by weight of a fatty acid amide or substituted fatty acid amide.

9. A grinding wheel formed with a fabric insert of claim 8.

10. An impregnating agent comprising a thermosetting binding agent or mixture containing 1 to 15% by weight of fatty acid amides and/or substituted fatty acid amides.

11. An impregnating agent of claim 10 wherein the binding agent is a resol.

12. An impregnating agent of claim 10 wherein the binding agent is a novolak or a mixture of a novolak, and a curing agent.

13. The impregnating agent of claim 10 wherein the binding agent is a resol-novolak mixture.

14. The impregnating agent of claim 10 wherein the binding agent is in a methanol solution.

15. The impregnating agent of claim 10 wherein the amides are in an aqueous dispersion.